

Manufactured by
Prodotto daKilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
021.39095ZN	L.20/00373/33 C		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	3,9X9,5		ZINCATO Cr.3

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	7,14	7,50	7,32-7,42	10	0
HEAD THICKNESS	2,30 REF		2,66-2,73	10	0
HEAD ANGLE	80°	82°	80°-80°50'	10	0
RADIUS UNDER HEAD	R 1,50		0,70-0,80	10	0
RECESS DIAMETER	4,60		4,47-4,5	10	0
RECESS DEPTH #2	2,03	2,53	2,12-2,17	10	0
FIRST FULL THREAD UNDER HEAD	1,40 MAX		1,07-0,39	10	0
MAJOR DIAMETER	3,73	3,91	3,85-3,88	10	0
MINOR DIAMETER	2,84		2,77-2,86	10	0
PITCH	1,34		1,35-1,36	10	0
THREAD ANGLE	60°		60°40'-61°30'	10	0
POINT DIAMETER	2,51 MIN		2,52-2,5	10	0
POINT LENGHT	2,70 MAX		1,22-1,43	10	0
THREAD LENGHT	FULL THREAD		OK	10	0
TOTAL LENGHT	8,70	10,30	8,84-8,92	10	0
TORSION	35 KGF-CM MIN.		53-58	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL	TYPE F		OK	10	0

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° DY471	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	20	79	15	6	3	7	3	7	1	31	2

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	3/5 μ	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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ADDITIONAL NOTES - NOTE AGGIUNTIVE

DIA
(mm)
5,50